

enabling **Excellence**



Interagency Committee on Environmental Education

March 11, 2014



What is KY EXCEL?

KY EXCEL is the Department for Environmental Protection's environmental leadership program.

- Focuses on meaningful environmental results that benefit all Kentuckians
- Increase the number of individuals and companies voluntarily working to improve Kentucky's environment
- Recognize those individuals

Membership Levels

There are four membership levels

Advocate
Partner
Leader
Master

Our members have committed to performing over 2200 environmentally beneficial projects!

❖ **There is no fee to join KY EXCEL**

Membership Requirements

Advocate

- Nonregulated entities
- 1 environmental project and annual report
- 1-year membership

Membership Requirements

Partner, Leader or Master

- Regulated entities
- Environmental management plan
- Site assessment
- Environmental projects and annual reports
- 3-year membership

Member Investments

Hours Spent: 1,162,501

Dollars Spent: \$115,531,400

People Involved: 62,597

Member Accomplishments

Our members have:

- Recycled enough plastic to make 33 million 20-ounce plastic bottles
- Recycled four 747s' worth of aluminum
- Recycled 12,135 cars' worth of scrap metal
- Planted 123,200 trees-enough to remove almost 3,000 tons of carbon dioxide
- Saved 2.5 million gallons of gasoline

Member Accomplishments

- Saved enough water to fill 347 Olympic-sized swimming pools
- Saved enough landfill space to fill 50 percent of Rupp Arena with trash
- **Saved 76 million KW of electricity-enough to supply every household in Kentucky for 45 hours**
- **Recycled 3,668,218 lbs of e-scrap**

Member Projects



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Member Projects



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Member Projects



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Member Projects



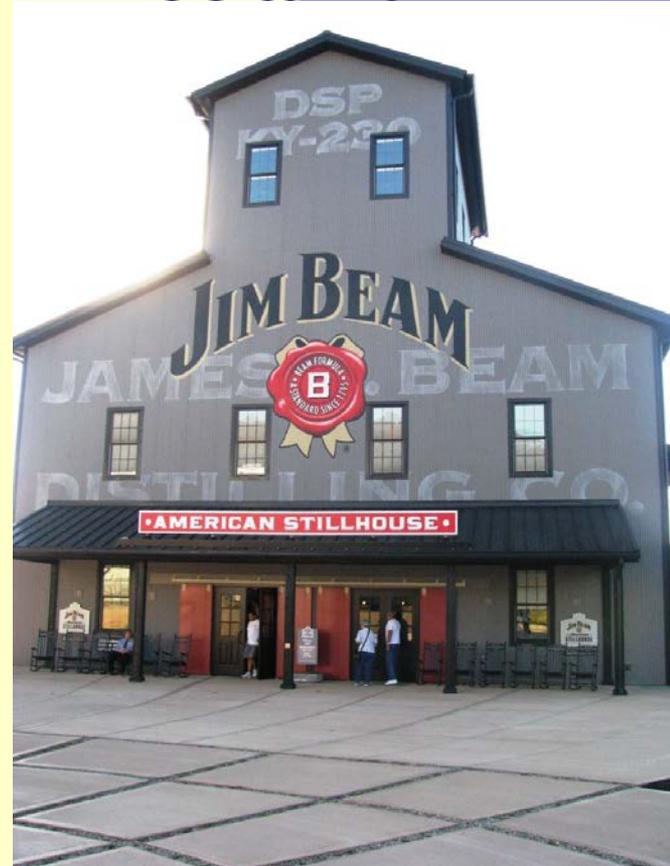
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Member Projects



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Member Projects



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Eco-Art



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Eco-Art

Open to high school students

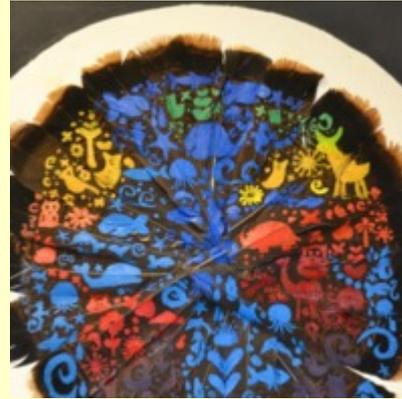
- **Conservation** – preserving resources for sustainable use and allocation
- **Pollution Prevention** – reducing or eliminating waste
- **Environmental Protection** – protecting the environment for the benefit of the natural environment and/or humans

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Art Type

- Drawing/Painting/Print Work
- Sculpture
- Pottery
- Photograph
- Mixed Media

Eco-Art



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Eco-Art

<http://dca.ky.gov/LGGS/Pages/ecoart.aspx>

Nomination period closes March 14, 2014!